

Date: Tuesday, 1/16/2007 11:07:05 AM  
 User: Rm Johnston

## Process Sheet

*Split*  
 07/03/08

Customer : CU-DAR001 Dart Helicopters Services  
 Job Number : 30255 - 2  
 Estimate Number : 10096  
 P.O. Number : *N/A*  
 This Issue : 1/16/2007 S.O. No. : *N/A*  
 Prsht Rev. : NC  
 First Issue : *N/A* Type : MACHINED PARTS  
 Previous Run : 27878  
 Written By : *[Signature]*  
 Checked & Approved By : *[Signature]*  
 Comment : Est: E 03-05-02 Reformat; Added label KJ/RF  
 Est Rev: F 06-08-16 Updated Packaging Procedures JLM

Drawing Name : 1/4 TURN FASTNER RAIL (BLACK)  
 Part Number : D103858B  
 Drawing Number : D1038  
 Project Number : N/A  
 Drawing Revision : B  
 Material : *N/A*  
 Due Date : 1/30/2007  
 Qty: *40* Um: Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL  
 Create white labels and bag them

2.0 D2023 Extrusion, Fastener Rail



Comment: Qty.: 1.0000 Each(s)/Unit Total: 80.0000 Each(s)  
 Extrusion, Fastener Rail  
 Batch: *1321907*

3.0 BAND SAW BAND SAW



Comment: BAND SAW  
 Cut extrusion D2023 to length 21.81" (+0.06/-0.00)

4.0 HAAS1 HAAS CNC VERTICAL MACHINING #1



Comment: HAAS CNC VERTICAL MACHINING #1  
 1-Machine as per Folio and Dwg D1038-58

5.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE





# Process Sheet

CU-DAR001 Dart Helicopters Services

Drawing Name: 1/4 TURN FASTNER RAIL (BLACK)

ar: 30255

Part Number: D103858B



#: Machine Or Operation: Description :

6.0 QC8 SECOND CHECK



Comment: SECOND CHECK

En 07/02/24 x 80

7.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1  
Deburr

FF 07-02-27

8

8.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 07/02/27

8

9.0 OUTSIDE SERVICE OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES  
Issue P/O: 3196  
Black Anodize as per Dwg D1038

CL 07/02/27 (88)

10.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Receive & Inspect For Transit Damage

07/02/27 (88) (88)

11.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: Inspect Anodize. Place in foam to protect anodize

ml 07/03/07 x40

12.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Stake .050 stainless steel wire per Dwg D1038-58 using DT8389

Batch: M 9050 X39

M 18727 X40

> 88 = 40 ml 07/03/08

2-Grind wire flush and deburr

3-Clean

ml 07/03/08 x40





## Process Sheet

CU-DAR001 Dart Helicopters Services

Drawing Name: 1/4 TURN FASTNER RAIL (BLACK)

ver: 30255

Part Number: D103858B



#: Machine Or Operation: Description :

13.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SPB 07/03/08 (40)

14.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

1-Pack each fastener rail into a cardboard tube

2-Roll Part in foam .

3-Install red cap at each end and secure with tape.

4-Apply white labels to cardboard tubes

5-Identify and Stock

Location: \_\_\_\_\_

ml 07/03/08 x40

07/3/8 (40)

15.0

QC21

FINAL INSPECTION/W/O RELEASE



(40)

Comment: FINAL INSPECTION/W/O RELEASE

07/03/08

Job Completion



U 07-03-08

